

Drawings & Enquires

1. Verbal drawings will be converted to PDF and sent for approval. Manufacture will not take place until confirmation in writing is received.
2. Templates may be accepted for use on enquires, however, drawings will be sent for confirmation of conformity which is required in writing.
3. Mill Stainless and Aluminium will not be processed with coating on. If the coating is required this needs to be made at the enquiry stage.

CAD & Drawings

1. Files we can accept: DWG, PDF, DXF, AI, NC1, EPS & CDR
2. Hand Sketches can be accepted; however a confirmation drawing will be sent for written approval if anything is unclear.
3. CAD geometry & dimensions must be supplied with scale 1:1 also to include at least one dimension for reference purposes. PDF if supplied will be master.
4. Any revisions or alterations to drawings post quotation must be highlighted in writing or original geometry will be used.
5. Parts which are produced in DP1 brushed finish must clearly state the directional requirement of the grain.
6. Features such as tread plate, patterned plate, polished or coated materials will be the top face unless specified otherwise.
7. Ensure CAD files are layered and clearly labelled where necessary (e.g. Cut, Etch & Fold)

Laser Processing

1. All care will be taken to protect both surfaces of the material, however we can only guarantee the top face (as seen on the drawing) free of blemishes and/or scratches.
2. Parts cut with coating on will leave light residue around the external/internal profile.
3. Material can only be cut with the coating on the top face only.
4. Profile edges can be hardened during the thermal laser process; the values have been validated to be within EU standards (see EN 1090 below)
5. On certain materials, oil coating will be present to aid the cutting process and prevent spatter from attaching itself to the surface.

6. Long components with thin sections may bow/distort during processing.
7. Coating is likely to blow off small components due assist gas pressure.

Documentation

1. Where mill certification is required with the finished goods, this needs to be specified on the order.
2. Cutting Technologies Ltd can provide certificates of conformity (C of C) with finished products where clearly requested on the order.
3. Declaration of performance (D o P) can only be issued for EN 1090-2009 + A1 2011 processed orders.
4. Where compliance to EN 1090-2009 + A1 2011 is referenced or implied but no execution class specified, we shall process to our default of Execution Class 2.
5. We comply with method 3a in regarding EN 1090-2009 + A1 2011. The responsibility of design rests with the purchaser.
6. Declaration of Performance (D o P) is sent on request after an order has been processed for EN 1090-2009 + A1 2011.

Packaging

1. Packaging of boxes and pallets will be to our standard packaging procedures unless specified at the enquiry stage.

Free Issue

1. All deliveries of free issue material must be accompanied with a delivery note.
2. The material must be clearly identified on delivery.
3. Deliveries must not exceed 1 Tonne per pack.
4. We cannot process material smaller than 1M x 1M.
5. Any material damaged during the transport to Cutting Technologies Ltd will be the customer's liability.
6. All scrap or offcuts will not be sent back unless clearly requested at the enquiry stage.
7. Material will only be held for 30 days after processing unless prior approval with Cutting Technologies Ltd.



Tel: 01226 283322
Email: service@cut-tec.co.uk
Website: www.cut-tec.co.uk



Cert No: 15827-QMS-001
ISO 9001:2015



Cert No: 0513-CPR-15827-001
BS EN 1090-1 EXC 2